

# **Evaluation of Fuel Pre-Processing For Lean Premix Combustion**

Fabian Mueller

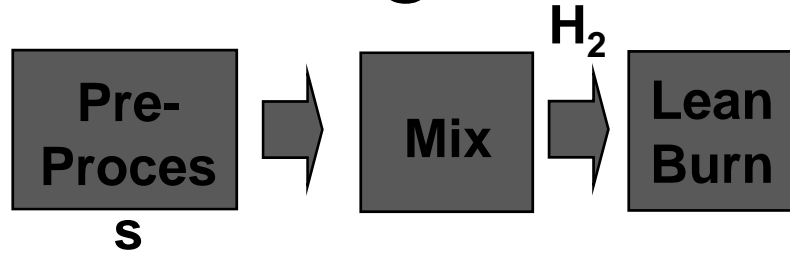
UTSR Fellowship

with

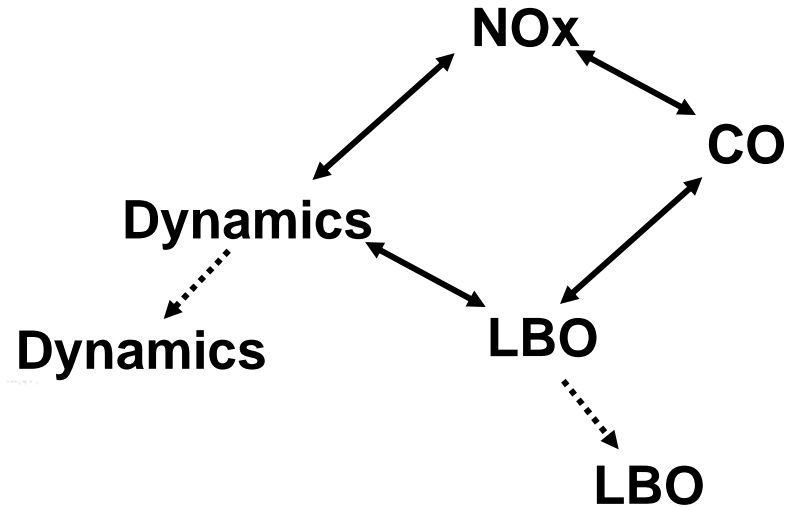
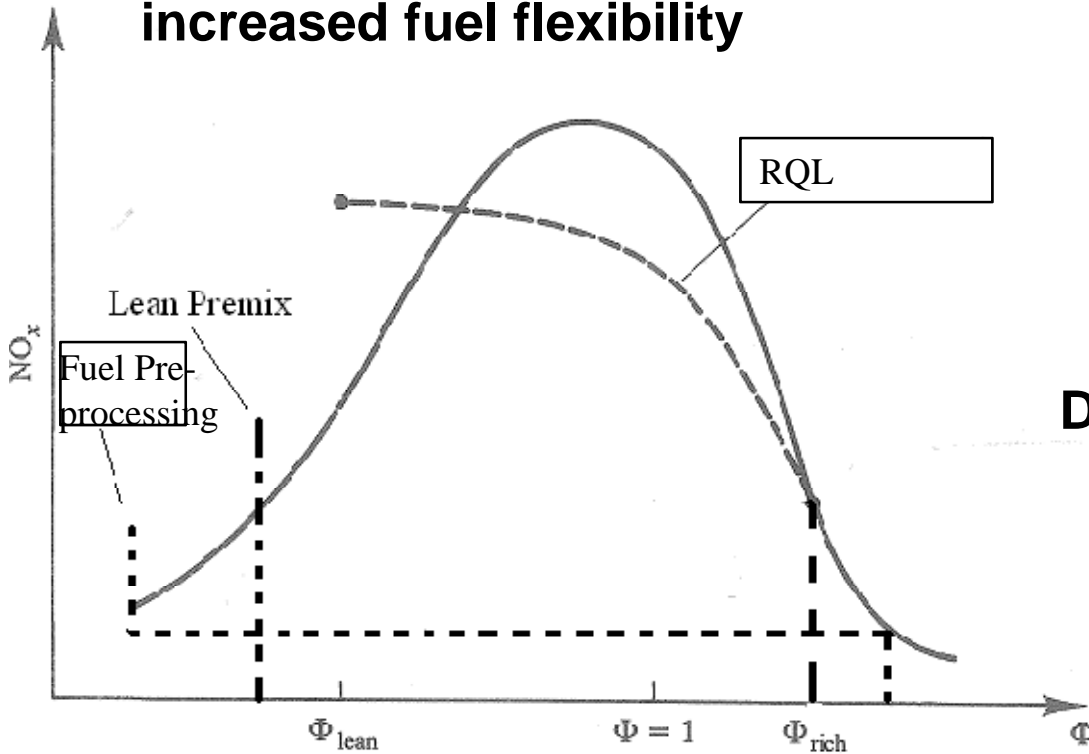
GE Energy

July 2 - August 24, 2007

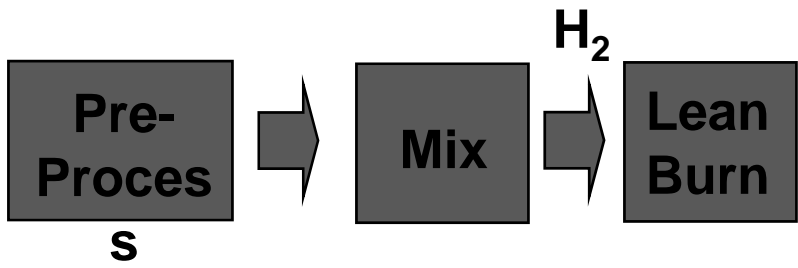
# Fuel Preprocessing



**Goal: Increase lean combustor operating range leading to potentially increased turn down, lowered emissions and increased fuel flexibility**



# Fuel Preprocessors



## Steam Reformation

50%  $H_2$

Heat Exchanger

Catalyst

Steam

## Catalytic Partial Oxidation

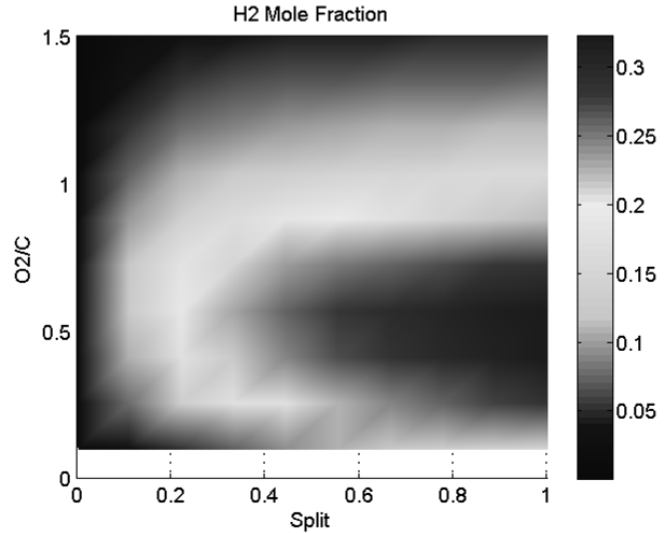
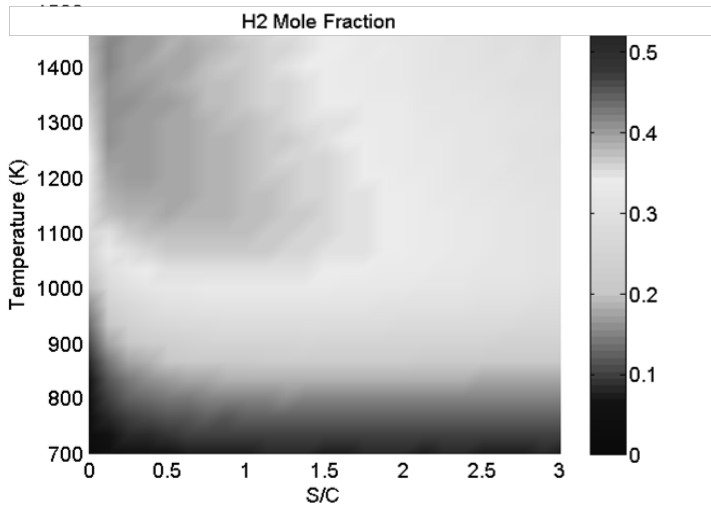
35%  $H_2$

Heat Exchanger

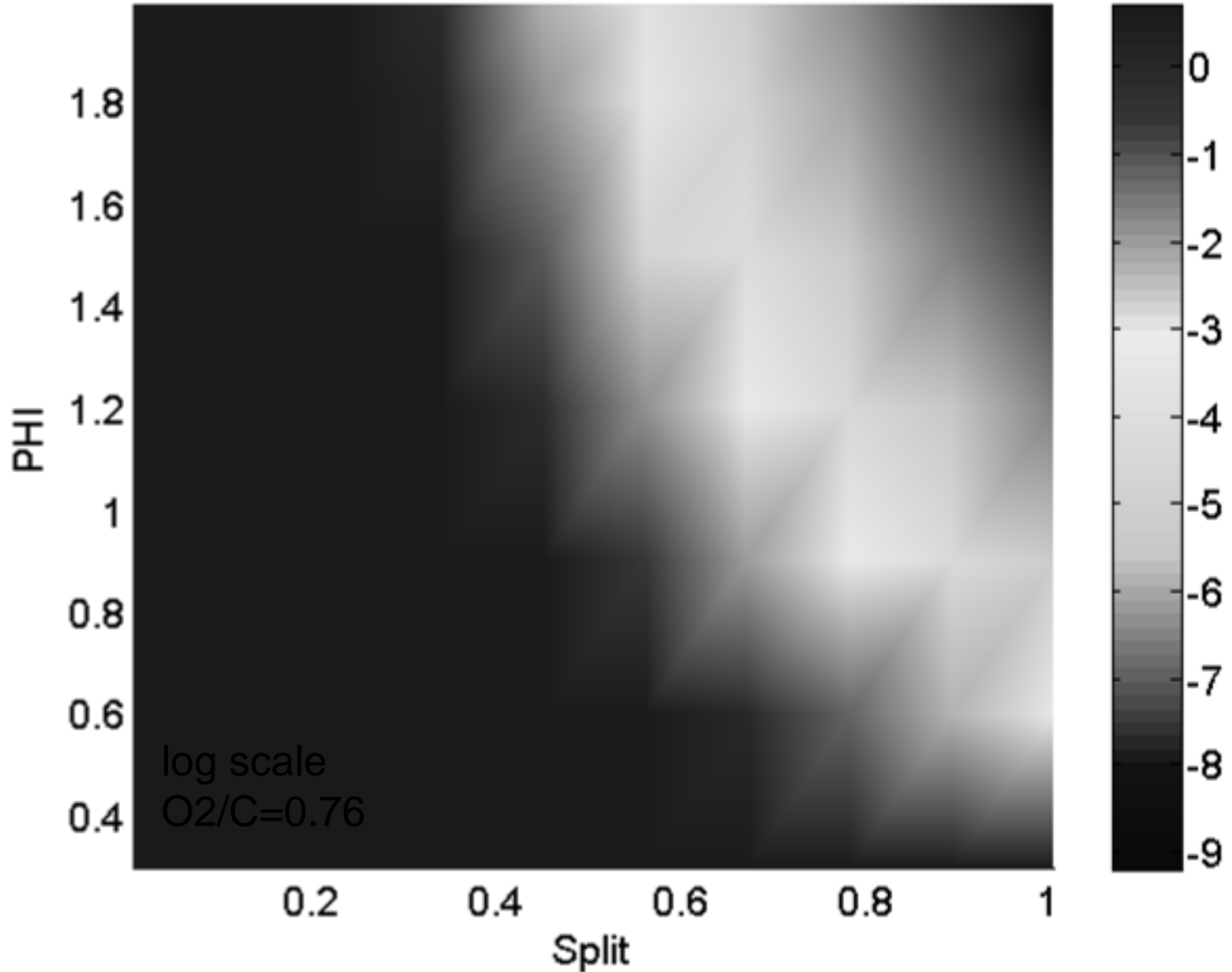
Catalyst

## Staged Combustion

35%  $H_2$

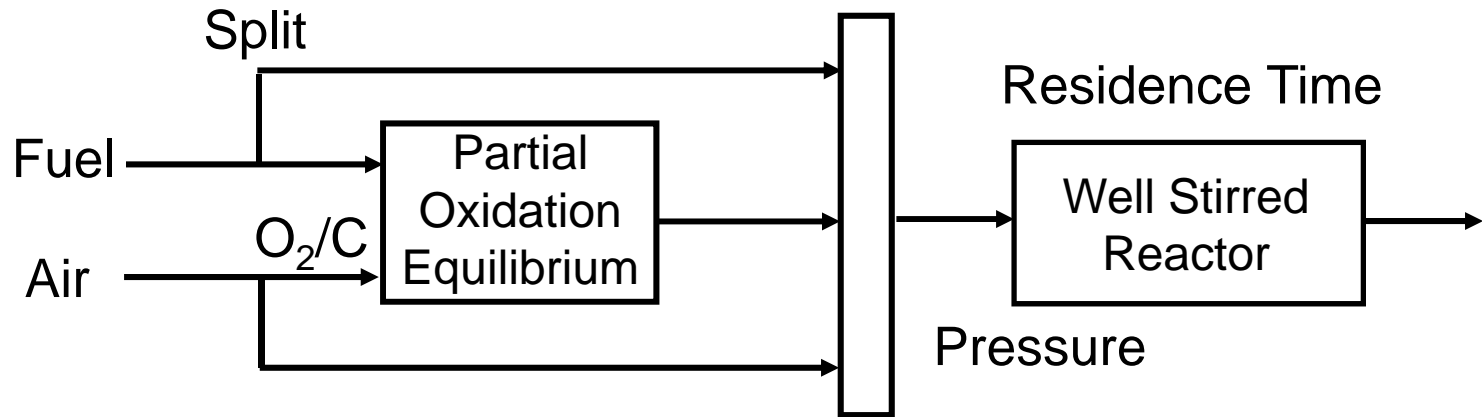


# Lean Premix Auto-Ignition Time



# Lean Blowout Model

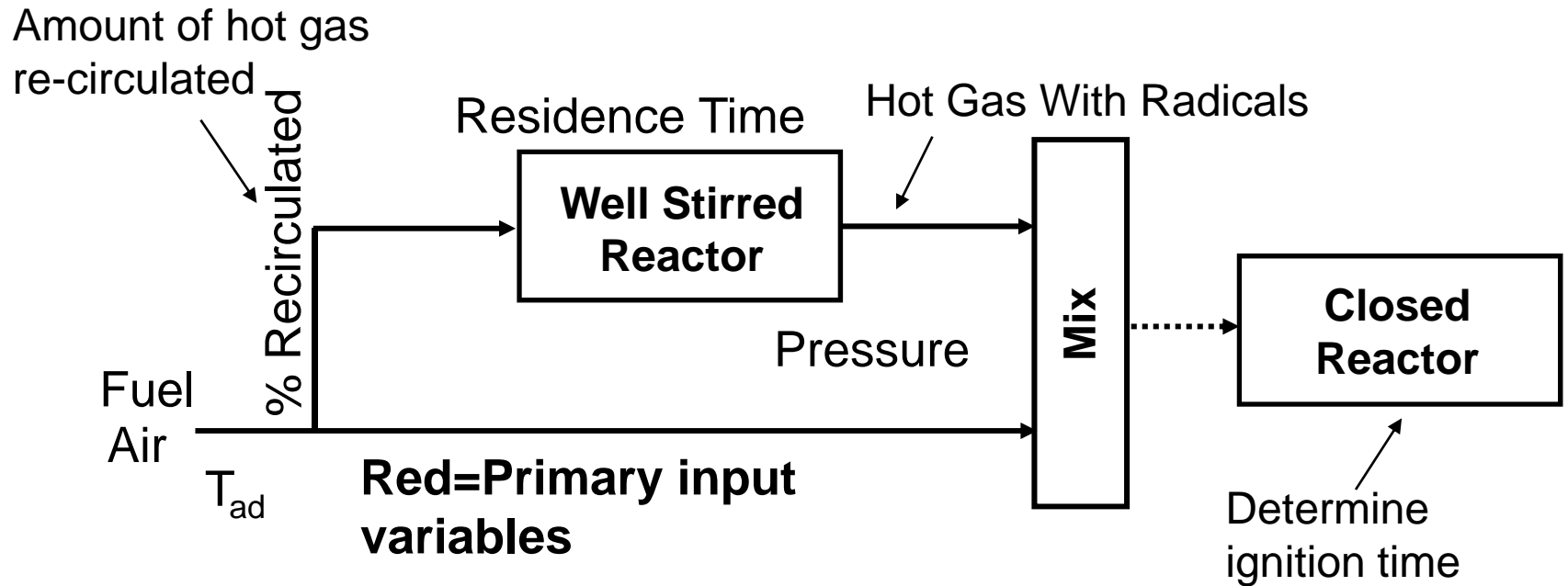
determine the lean blow out equivalence ratio and flame temperature for an inlet fuel and air mixture that can be partially pre-oxidized.



Incrementally decrease reactor inlet equivalence ratio until extinction

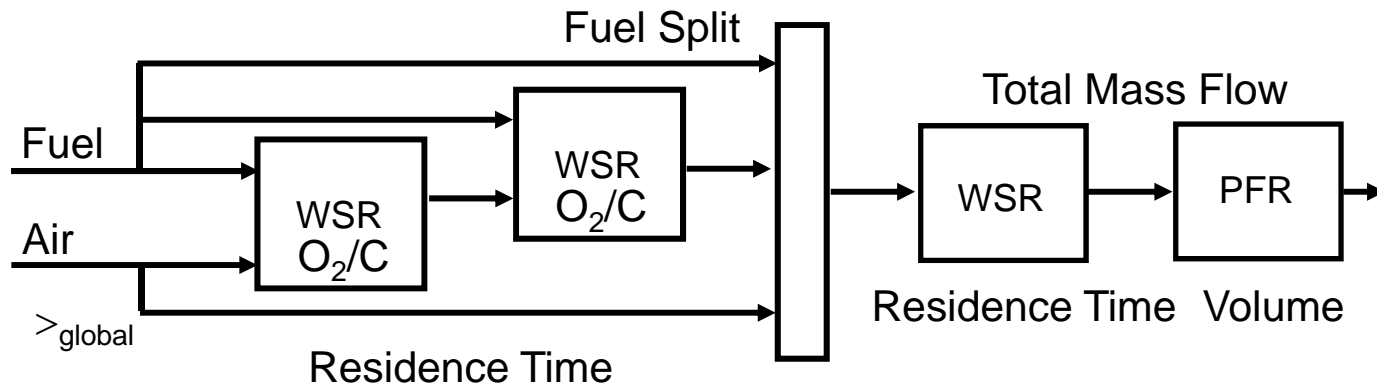
# Induction Time Model

Simulate ignition time of incoming fuel with recirculation of hot gas with radicals as ignition source



# Preliminary Chemkin Emission Models

Evaluate potential carbon monoxide and nitrous oxide margin gain of fuel preprocessing

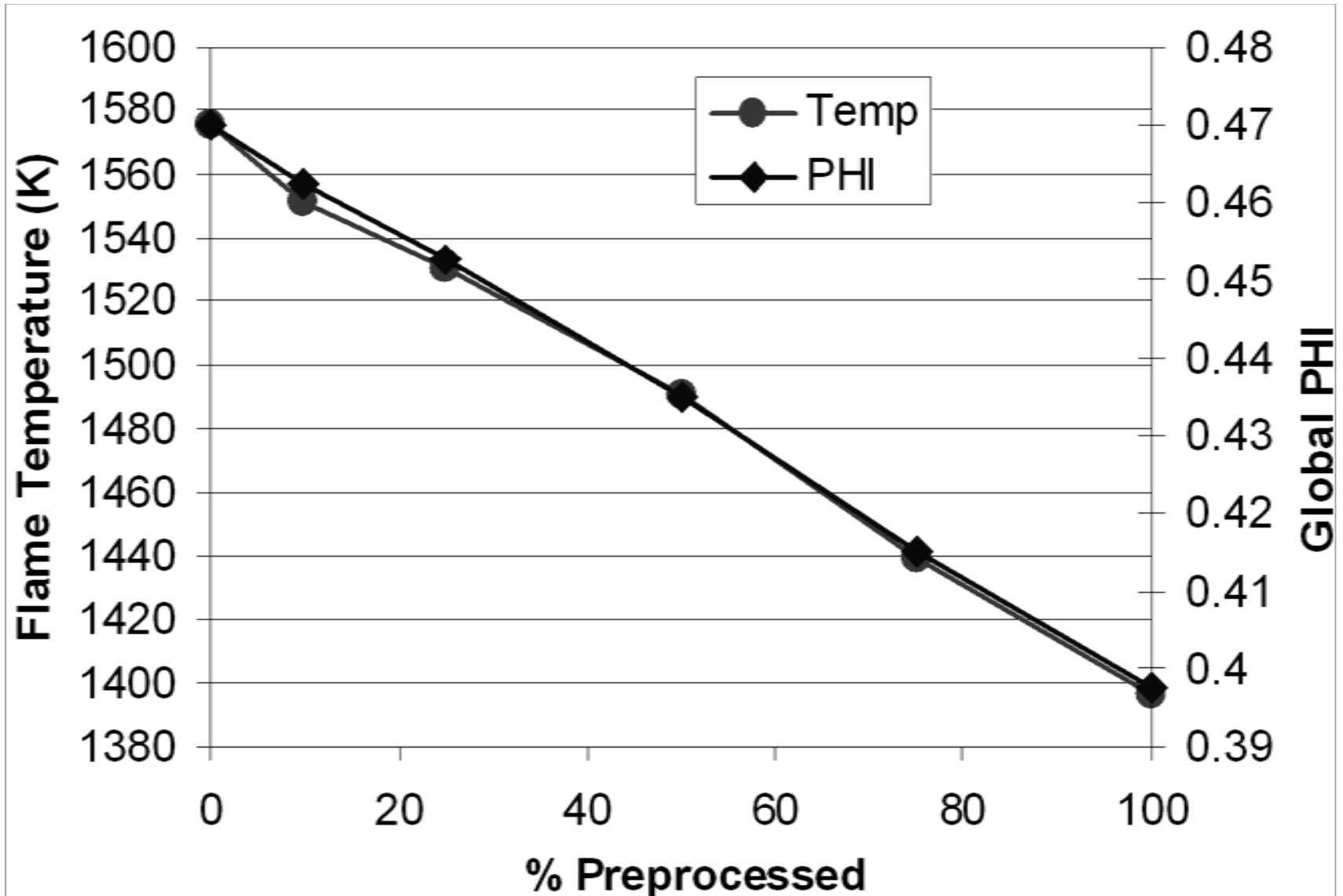


**Does not model well the absolute pollutant emissions, but indicates trends for various operating conditions**

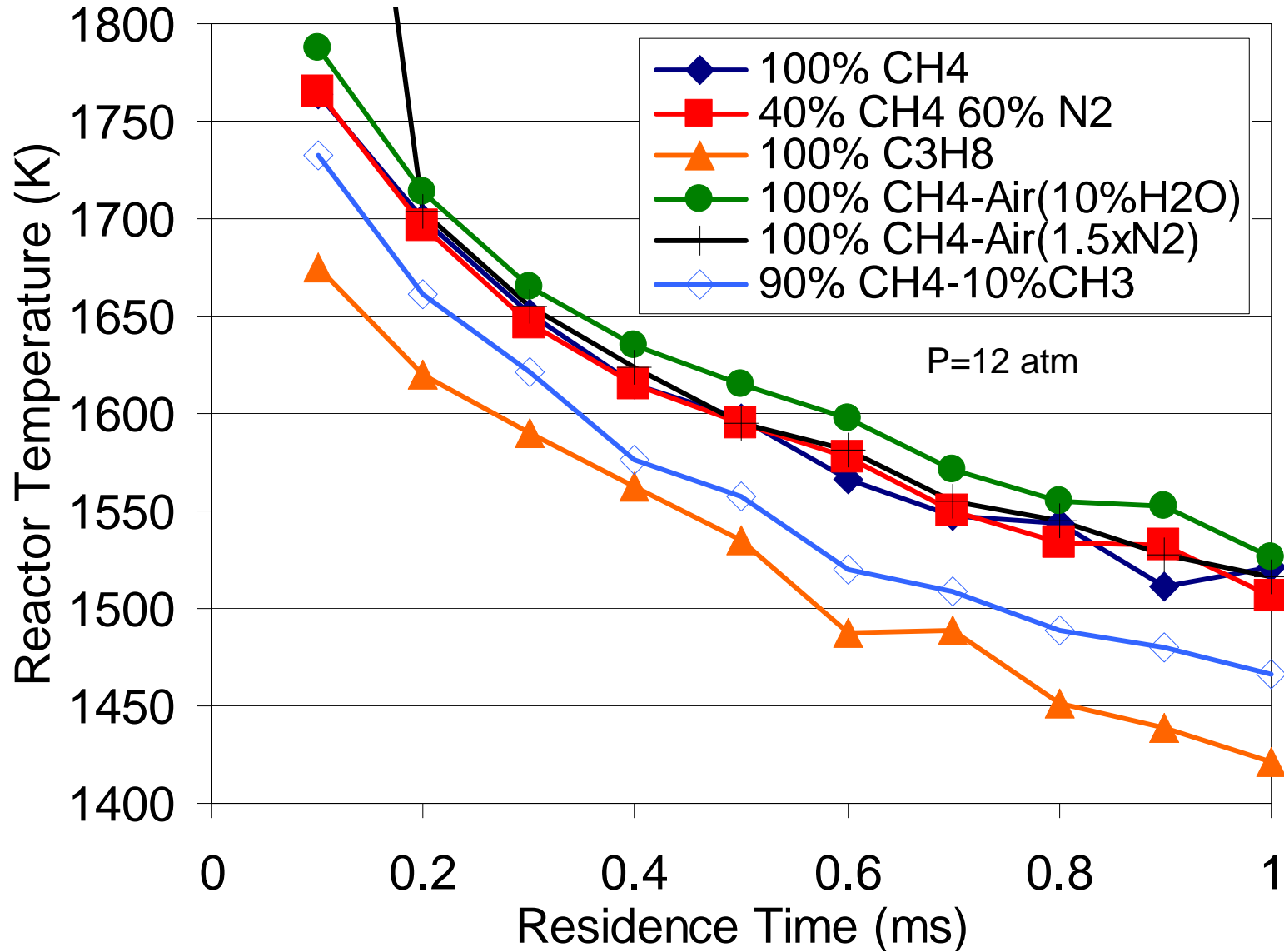


# Fuel Preprocessing LBO Improvement

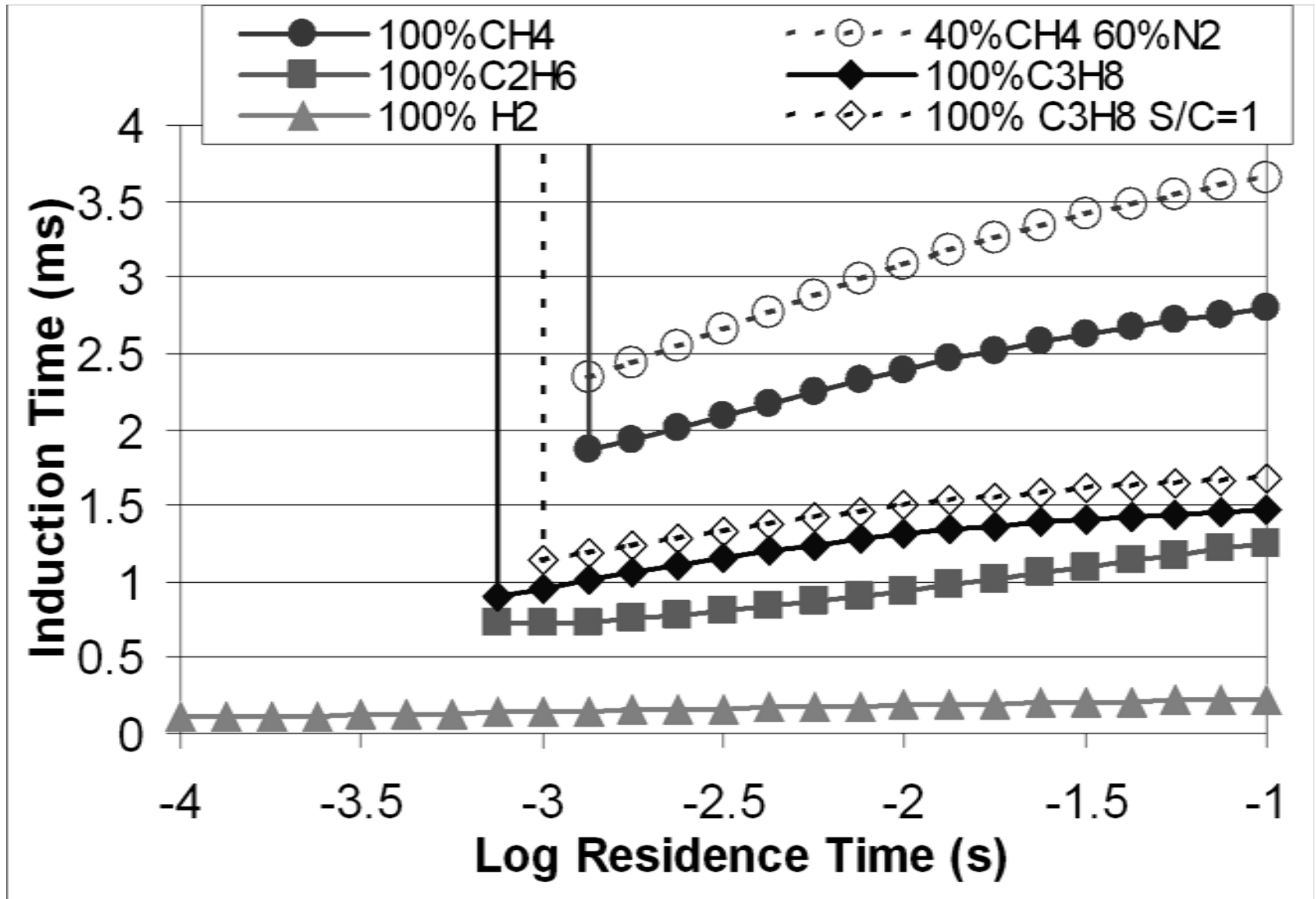
(Constant Residence time=0.5 ms,  $O_2/C=0.76$ )



# Inlet Fuel Composition Effect on LBO

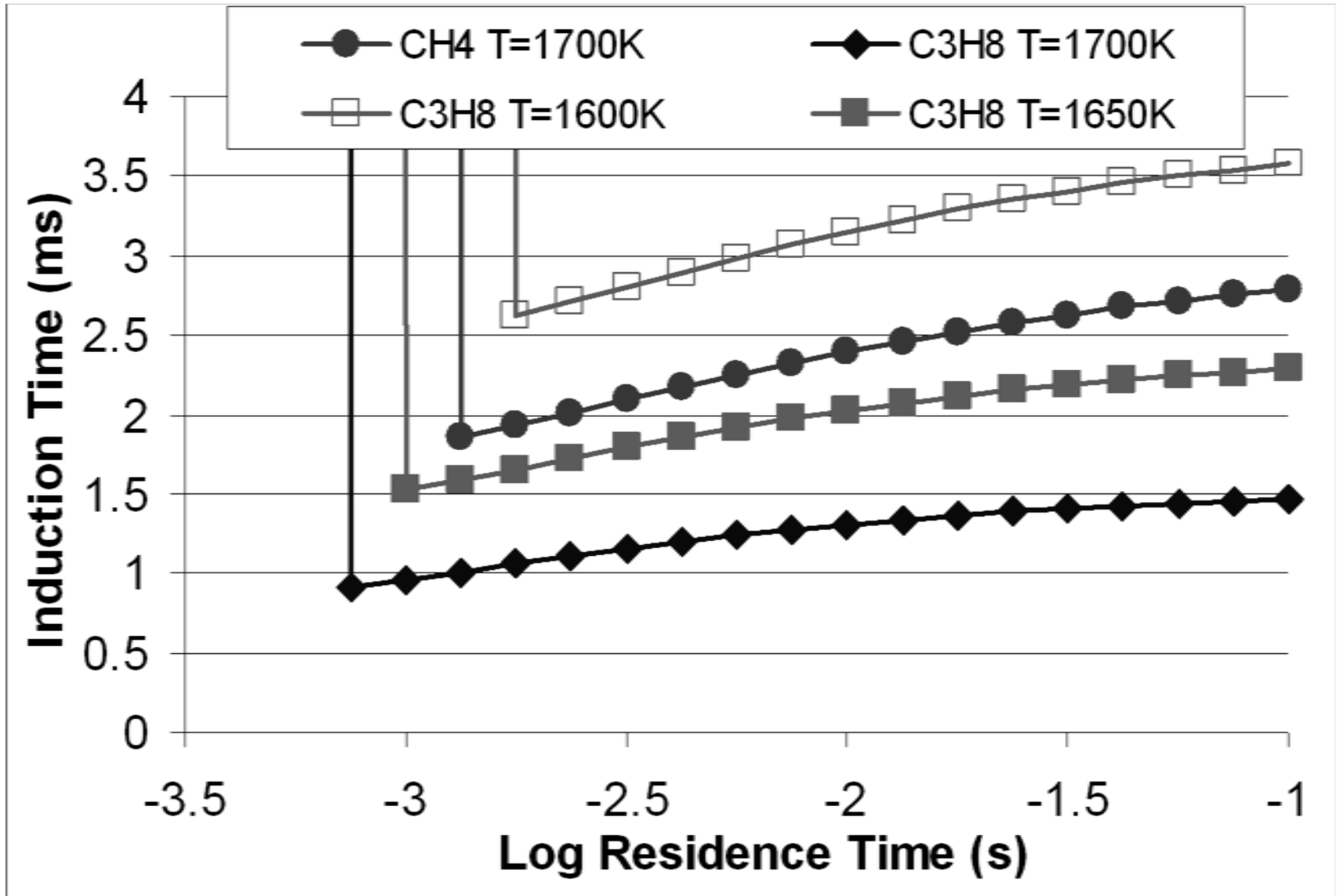


# Fuel Variation Effect on Induction Time



Tad=1700K P=12 atm

# Fuel Reactivity Adjustments



# Emissions Margin Gain

