

# SC-63-R (6 TPI screw cap)



**Installing a Flo-Rite faucet into SC-63-R screw cap**

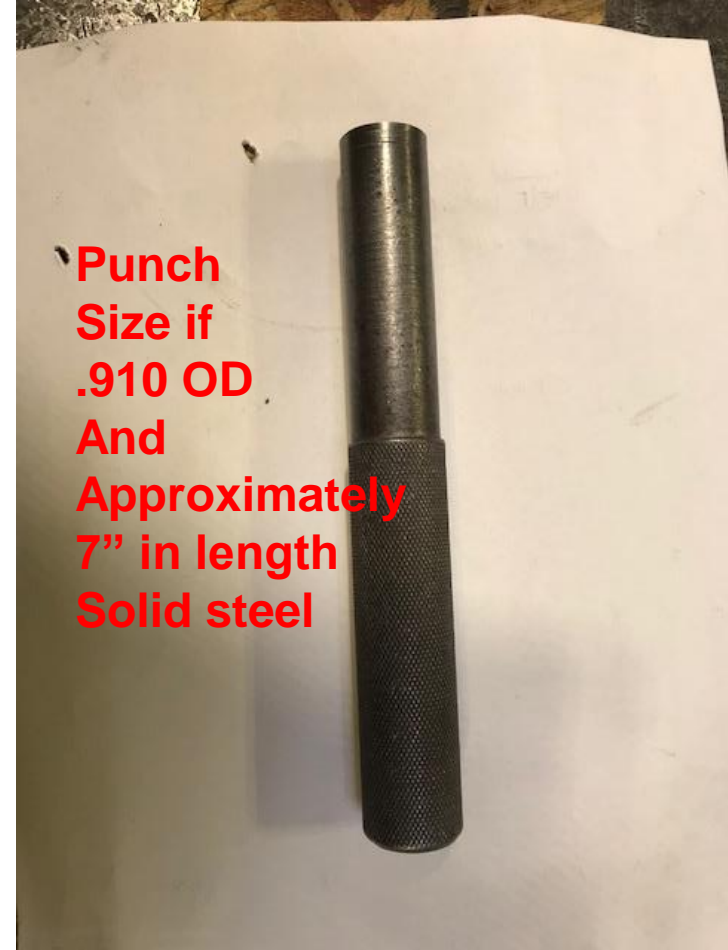
Use any type of anvil with a hole larger than the diaphragm



Place the closure on the anvil over the hole



Punch  
Size if  
.910 OD  
And  
Approximately  
7" in length  
Solid steel







**Be sure to wear safety glasses!**

**Using a ball peen hammer, strike the punch**

**You may need to trim the pierced hole**





**Thread the Rieke Flo-rite faucet into the closure**

